



# TYPE MP

## OSCILLATING PISTON FLOWMETER



**2" Type MP with 800 Series Register,  
Auto-Stop Valve and Air Release/Strainer**

- Flow Rates of 3.8 to 1,140 Liters/Min. (1 to 300 gpm)
- Accuracy of  $\pm 0.5\%$  of Rate
- $\pm 0.1\%$  Repeatability
- Magnetically Coupled Output Shaft
- Proven Reliable Oscillating Piston Design
- Minimal Maintenance
- Compact Design
- Insensitive to Moderate Viscosity Changes

### GENERAL

The Type MP Oscillating Piston Flowmeter provides high accuracy industrial liquids flow measurement. Red Seal MP Series of flowmeters have proven reliable through years of measuring over 400 common industrial liquids. Liquids in chemical processing, food plants, paints & coatings, pulp & paper plants, oils, cosmetics, pharmaceuticals, pesticides and additives industries are measured by MP Series flowmeters. Close tolerance machining combined with a minimum number of moving parts makes the MP insensitive to moderate changes in liquid viscosities.

The MP exhibits a typical accuracy of  $\pm 0.5\%$  over a 10:1 turndown (from 100% to 10% of maximum rated flow) with repeatability of  $\pm 0.1\%$ . The accuracy may be improved in applications with more viscous products or with fixed flow rates.

Only minimal maintenance is needed to maintain the high level of MP flowmeter performance. The magnetic drive eliminates stuffing box leaks. The small number of moving parts results in less repair and downtime. The fluid is sealed from the environment by the use of a magnetically coupled output drive. The oscillating piston is one of the

few moving elements of the meter and can be replaced without recalibration in only minutes. The externally mounted gear train is easily accessible.

### PHYSICAL CONSTRUCTION

Casing and cover are available in 316 stainless steel and iron. The oscillating piston is made of a molded polymer material that is optimized for the specific application. High temperature pistons are available upon request. The "O"-Ring seal material is Teflon® encapsulated silicone and Buna-N.

### INDICATOR/OUTPUT

The Type MP can be specified with a variety of registers (e.g., mechanical or electronic) and pulse transmitters. Output functions include totalization, mechanically or electronically controlled batching, and rate of flow monitoring.

### ELECTRICAL CHARACTERISTICS

When used with a pulse transmitter (digital or analog), the Type MP can be used for remote electronic registration, batch control, or chart recording. The Type MP flowmeter and electric auto-stop switch combination provide remote actuation of pumps, valves, and accessories.

## ASSOCIATED INSTRUMENTS

The Type MP is available with a complete line of register options, local or remote totalization, pulse transmitters (with and without registers), electric or mechanical batch controllers/auto-stop valves and rate of flow transmitter with indicator.

## ALARMS

A third party annunciator or other compatible instruments may be interfaced to the MP's measured flow rate through digital or analog transmitters to indicate deviation from set-points.

## MECHANICAL AUTO-STOP VALVE OPTION

The mechanical auto-stop valve provides completely mechanical controlled batching. No outside power sources are required. Auto-Stop valves allow the operator

to set the register for the desired quantity. The flow will shut off automatically at the exact volume desired. Auto-Stop valves are easy to maintain, reliable and handle a wide range of products. Controlled valve closing, available with the two-stage auto-stop valve, reduces the potential for hydraulic shock on both the dispensing lines and the flowmeter itself.

## AIR RELEASE & STRAINER OPTION

The air release and strainer prevent air and foreign particles from entering the flowmeter, which may cause damage to the meter in addition to registration errors. In the air release, a float-actuated valve releases trapped air and vapor.

## FLOWMETER OPERATING SPECIFICATIONS

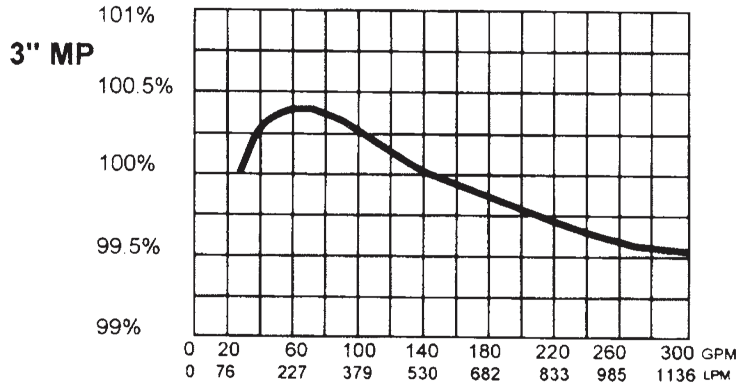
METER	CATEGORY	Type MP Flowmeter
	Type of Measuring Element	Oscillating Piston
	End Connections	1/2": External (male) NPT or ANSI Flange 1", 2", and 3": ANSI Flange
	Temperature Rating (T Max)	121°C (250°F)*
	Pressure Ratings (P Max)	316 Stainless Steel 19 bar @ 121°C (275 psi @ 250°F) Iron 10.34 bar @ 121°C (150 psi @ 250°F)
	Flow Range (Q Max)	1/2" 3.8 - 38 lpm (1 - 10 gpm) 1" 26.6 - 266 lpm (7 - 70 gpm) 2" 57 - 570 lpm (15-150 gpm) 3" 114-1140 lpm (30-300 gpm)
	Totalized Units (min)	1/2" 1 Liter, 1/10 US Gallons 1", 2" and 3" 1, 10, 100 Liter 10, 100 Lb 10, 100 Kg 1/10, 1 or 10 US Gallons
	Enclosure Class	Totally mechanical. If interfaced with a pulse transmitter, the rating of the device applies.
	Power Supply	None, unless fitted with a pulse transmitter, then the rating of the installed device applies.
	Main Body Material	1/2" 316 Stainless Steel 1", 2" Iron or 316 Stainless Steel 3" 316 Stainless Steel
	Main Body Cover Material	1/2", 1", 2", 3" 316 Stainless Steel
	Piston Material	LCP for Iron PPS for 316 Stainless Steel (ETFE is optional)
	Shaft Material	316 Stainless Steel (internal magnetic drive assembly)
	Packing and Gasket Material	Teflon® encapsulated Silicone
	Type of Coupling	Magnetic Drive

\*Note: ETFE Piston material is rated for 180°F maximum.

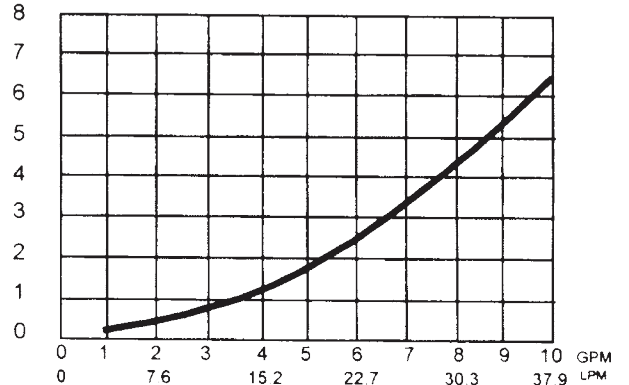
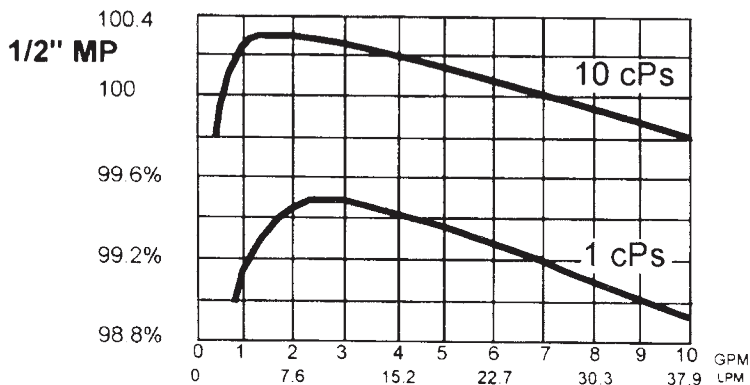
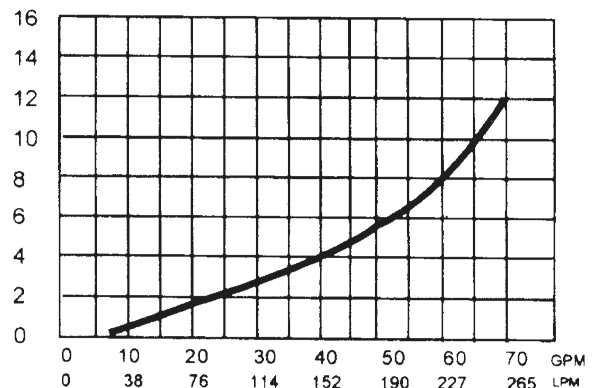
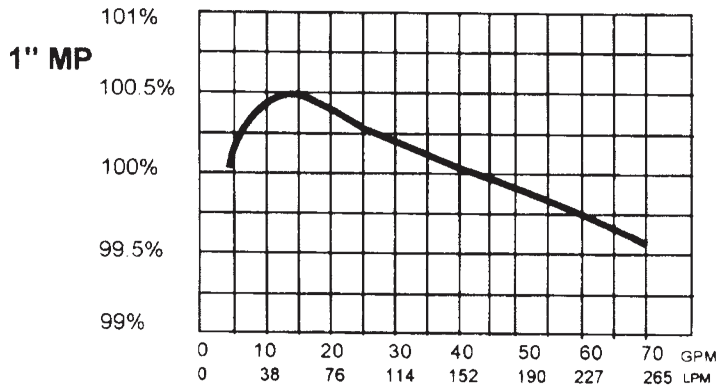
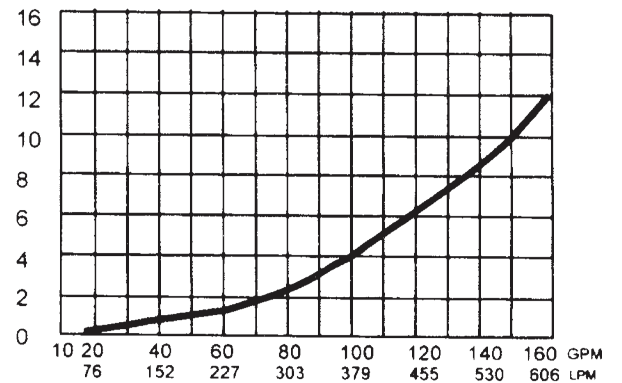
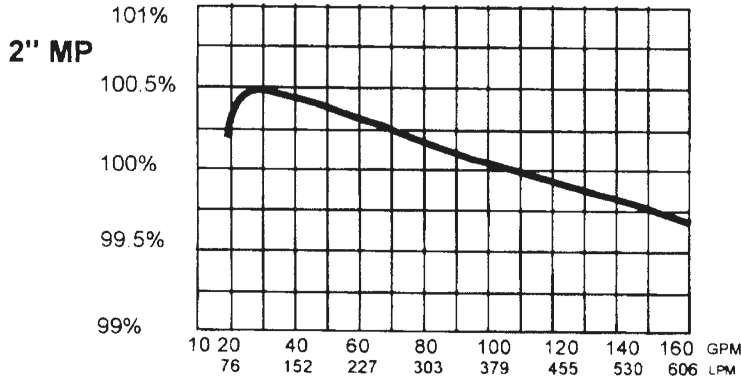
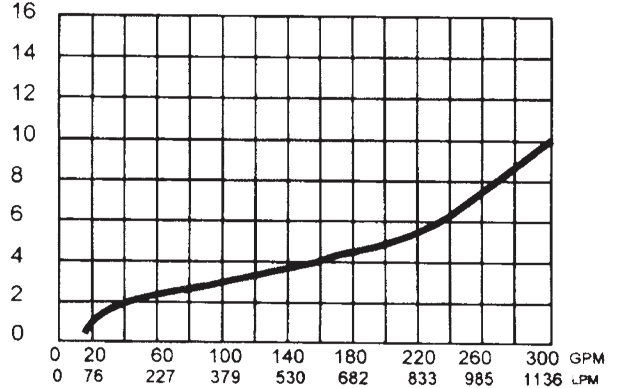
		CATEGORY	Type MP Flowmeter
COUNTER	Register Type		
	a. Mechanical, on Flowmeter	600 Series:	Reset and Totalizer
		800 Series:	Reset and Totalizer (all)
		831/841:	Reset and Totalizer
		832/842:	Preset (1- or 2- stage closure)
COUNTER	b. Electronic, Remote	833/843:	Ticket Print
		834/844:	Both Preset and Ticket Print
		Batch control:	BATCHMATE 1500™ with LED readout of flow total, grand total, flow rate, 1- or 2-stage batching and input pulse scaling; requires digital pulse transmitter.
	c. Electronic Register, on flowmeter	Pulsmate:	Resettable and Non-resettable (cumulative)
	Totalizer	Pulsmate:	Dual Totalizer (DP) - 5 digit resettable, 8 digit Non-resettable Rate and Total (RP) - 8 digit resettable Rate Alarm Total (RA) - 8 digit resettable
COUNTER		600 Series:	8-digit non-resettable
		800 Series:	8-digit non-resettable
		BATCHMATE 1500™:	8-digit non-resettable and grand total (may be programmed with lock-out on reset)
	Capacity	Pulsmate:	99,999,999 - 1 gal/liters resolution
		600 Series:	99,999,999
COUNTER		800 Series:	99,999,999
		BATCHMATE 1500™:	99,999,999
		(electronically programmable to any combination)	
	Reset	600 Series:	5-digit resettable
		800 Series:	5-digit resettable
COUNTER		BATCHMATE 1500™:	8-digit resettable
	Auto-Stop	Model 832/842/834/844:	Mechanical (1- or 2- stage closure)
		BATCHMATE 1500™:	Electronic (1- or 2- stage closure)
	Alternate Units of Measure	Only with pulse transmitter and BATCHMATE 1500™	
	Shut-Off Valve Note: Valve maximum pressure is 150 psi for all metallurgies	1- or 2- stage mechanical shut-off valves in the following metallurgies: 1" or 2" Iron, 316 Stainless Steel For electronic batch control with the BATCHMATE 1500™, a non-Red Seal Neptune solenoid valve may be incorporated into the system.	
OPTIONS	Switch	Micro Switch Models:	
	a. Single Stage	23B	
	b. Double Stage	23A	
	Transmitter Type Note: Consult sales office for adapters	V/R 10:1	Contact Closure
		V/R 100:1	Hall Effect
OPTIONS	Transmitter	Output 10 or 100 pulses per revolution Pulsmate: Scalable pulse output, standard field adjustable 4-20 mA analog output, optional	
	Air Eliminator	Available for 2" Type MP Flowmeter	
	Strainer Size and Mesh	Incorporated in air eliminator unit; 40 mesh standard	
	Manufacturer	Red Seal Measurement	

# ACCURACY AND PRESSURE LOSS DATA

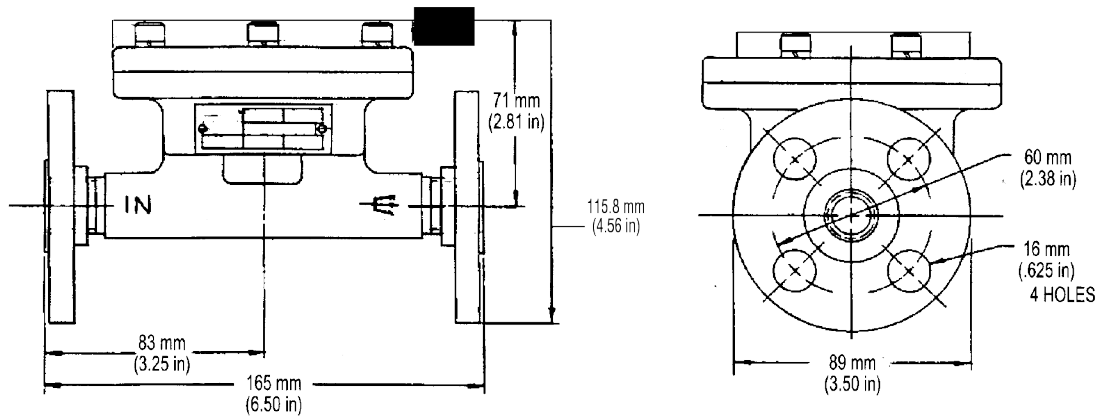
**TYPICAL ACCURACY CURVES**  
Percent Registration -vs.- Flow Rate



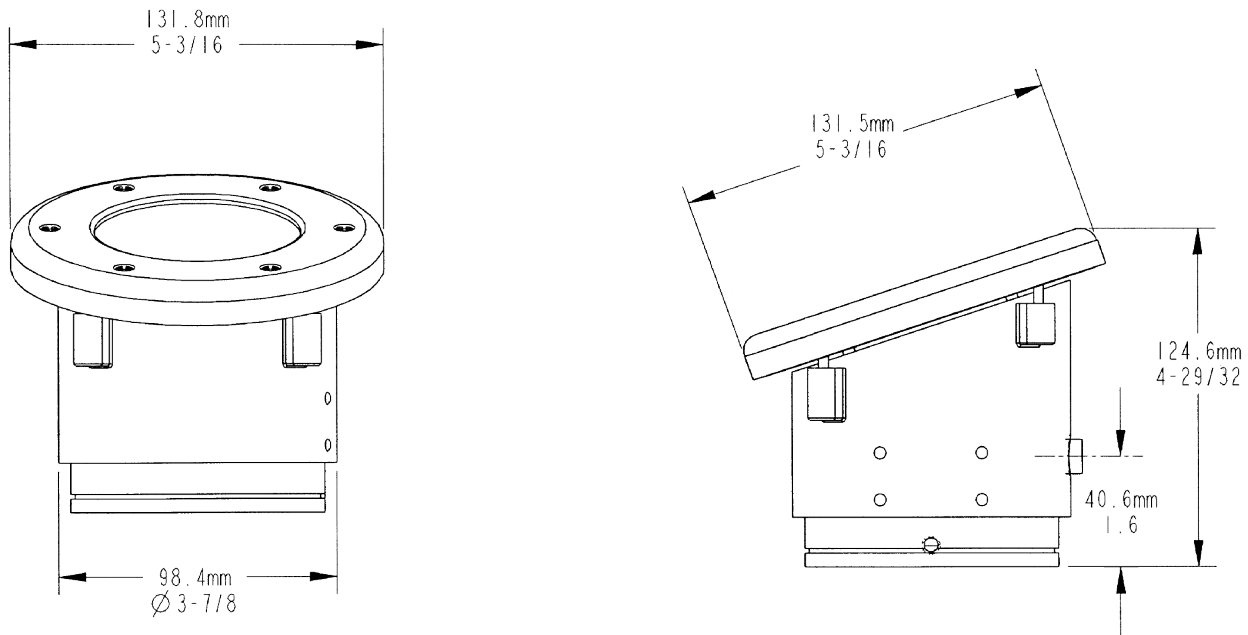
**PRESSURE LOSS CURVES**  
PSI -vs.- Flow Rate



## DIMENSIONAL DATA SIZE 1/2"

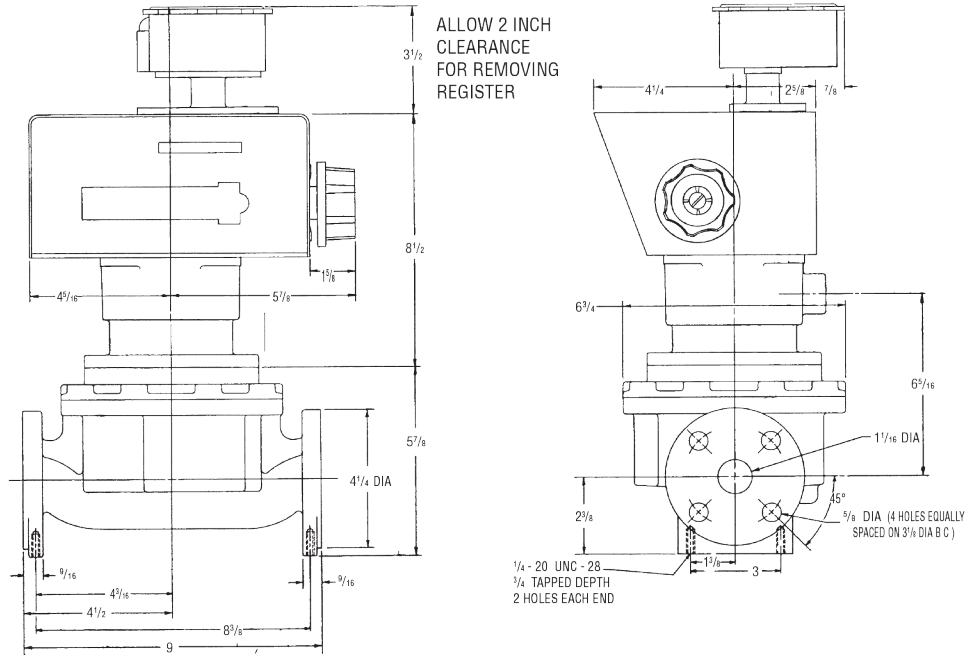


## 1/2" Type MP

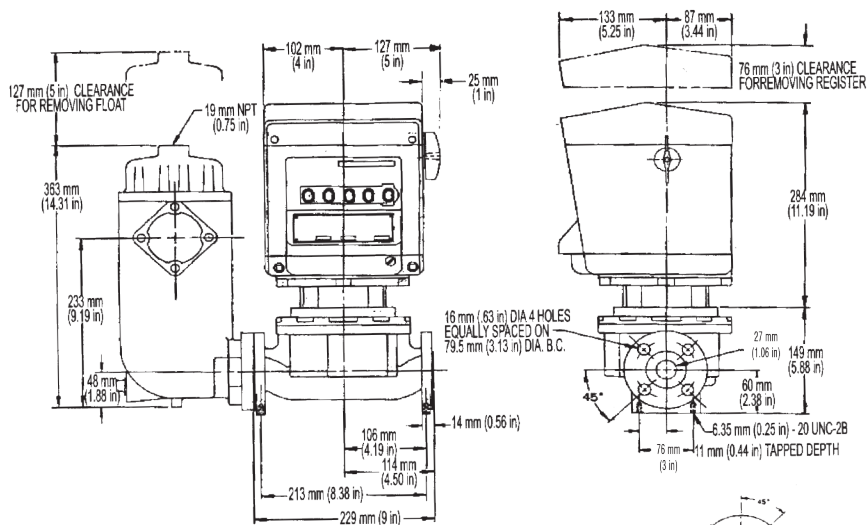


**Pulsmate**

## DIMENSIONAL DATA SIZE 1"

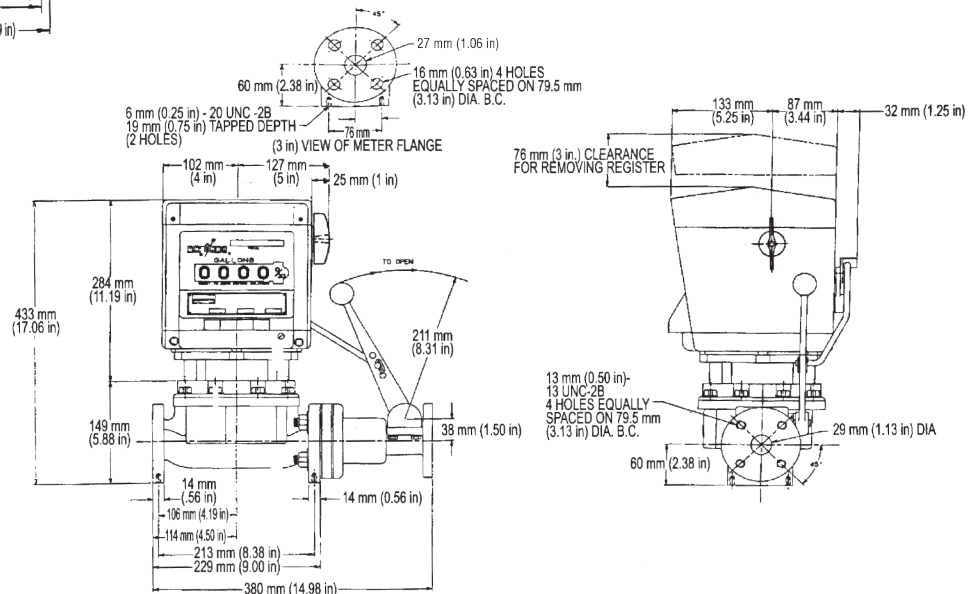


**1" Type MP with 600 Series Register and Model 45 Pulse Transmitter**



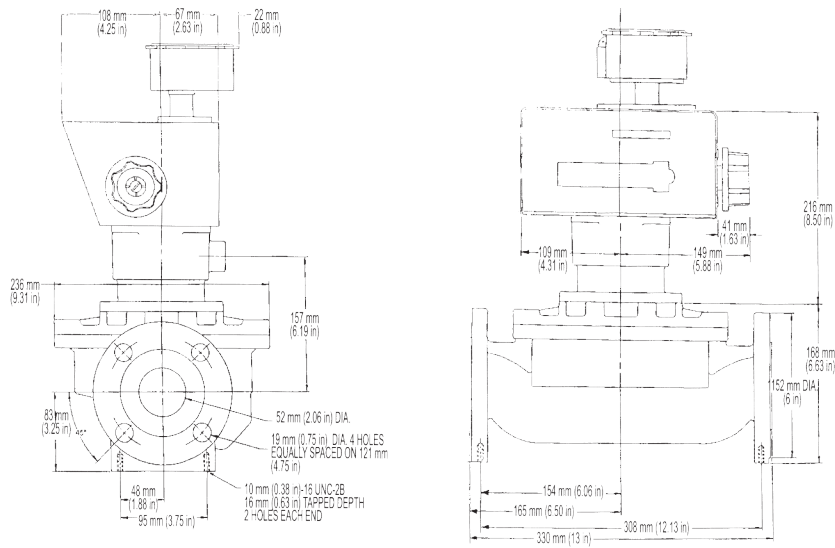
**1" Type MP with 800 Series  
Register and Air Release/  
Strainer**

**1" Type MP  
with 800 Series  
Register and  
Auto-Stop  
Valve**

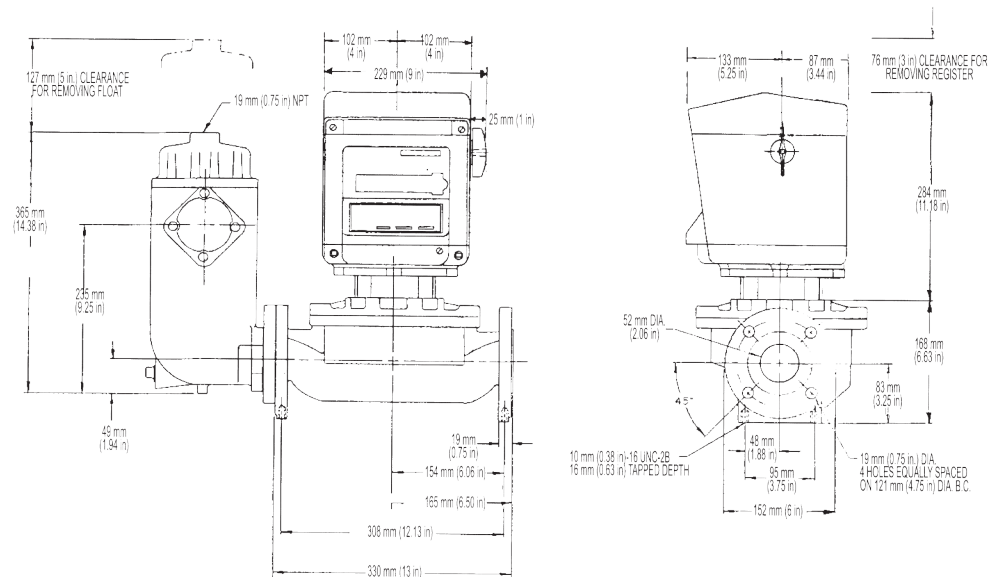




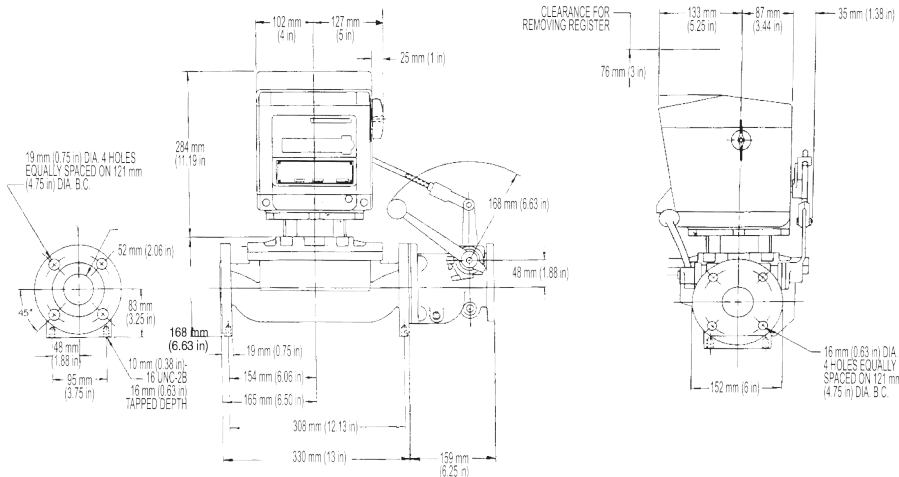
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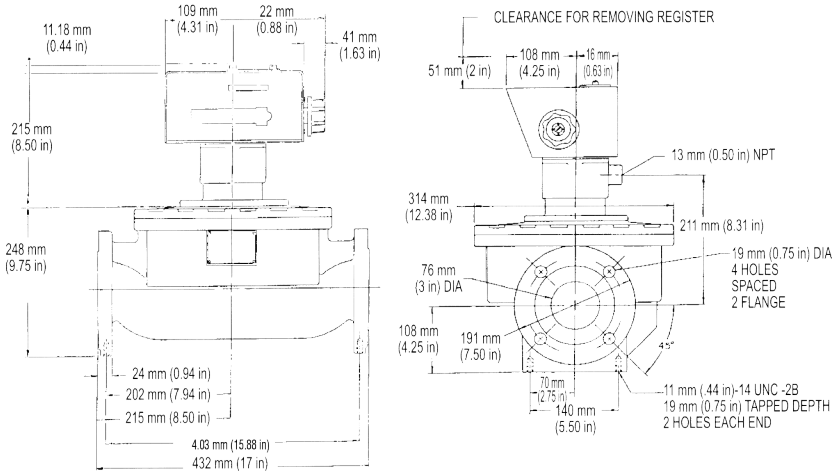
### 2" Type MP with 600 Series Register and Model 45 Pulse Transmitter



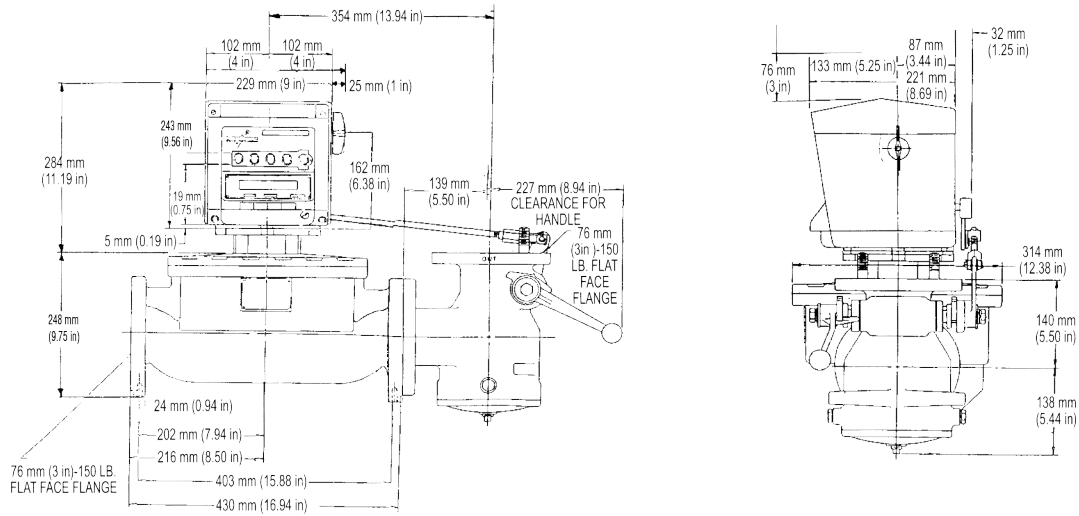
### 2" Type MP with 800 Series Register and Auto-Stop Valve



## DIMENSIONAL DATA SIZE 3"



**3" Type MP with 600 Series Register**



**3" Type MP with 800 Series Register and Auto-Stop Valve**

	1/2" MP	1" MP			2" MP			3" MP		
		Pulsmate 800	600		Pulsmate 800	600		Pulsmate 800	600	
Stainless Steel	3.6 (10)	14 (32)	*21 (47)	15 (34)	39 (84)	45 (100)	40 (89)	49 (111)	59 (131)	52 (115)
Iron	--	11 (35)	*19 (41)	14 (31)	21 (57)	27 (60)	23 (50)	--	--	--

\*Estimated Maximum Values

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