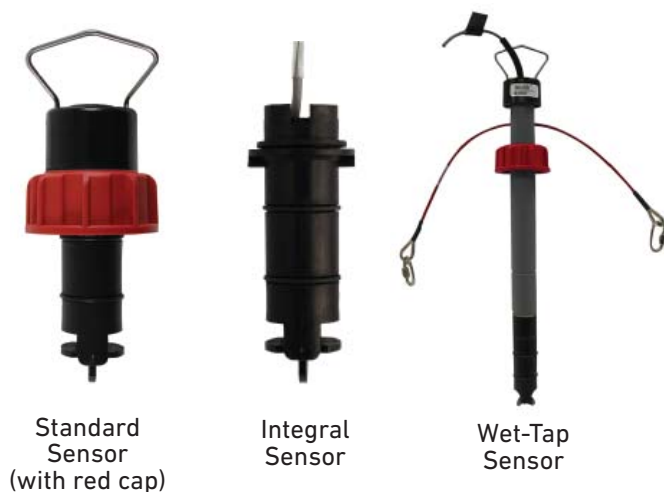




Simple to install with time-honored reliable performance, Signet 515 Rotor-X Paddlewheel Flow Sensors are highly repeatable, rugged sensors that offer exceptional value with little or no maintenance. The output signal of the Model 515 is a sinusoidal frequency capable of driving a self-powered flowmeter (Model 3-5090). The wide dynamic flow range of 0.3 to 6 m/s (1 to 20 ft/s) allows the sensor to measure liquid flow rates in full pipes and can be used in low pressure systems.

The Model 515 sensors are offered in a variety of materials for a wide range of pipe sizes and insertion configurations. The many material choices including PP and PVDF make this model highly versatile and chemically compatible to many liquid process solutions. Sensors can be installed in up to DN900 (36 in.) pipes using Signet's comprehensive line of custom fittings. These custom fittings, which include tees, saddles, and weldolets, seat the sensor to the proper insertion depth into the process flow. The sensors are also offered in configurations for wet-tap and intrinsically safe installation requirements.

## Features

- Operating range 0.3 to 6 m/s (1 to 20 ft/s)
- Wide turndown ratio of 20:1
- Highly repeatable output
- Simple, economical design
- Installs into pipe sizes DN15 to DN900 (½ to 36 in.)
- Self-powered/no external power required
- Test certificate included for -X0, -X1
- Chemically resistant materials



Certified to  
NSF/ANSI 61 & 372  
(P51530-PX  
version only)

## Applications

- Pure Water Production
- Filtration Systems
- Chemical Production
- Liquid Delivery Systems
- Pump Protection
- Scrubber Systems
- Water Monitoring
- Not suitable for gases

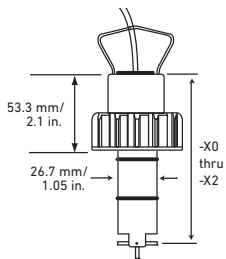
## Specifications

| General                                                         |           |                                                                                                                                       |                          |
|-----------------------------------------------------------------|-----------|---------------------------------------------------------------------------------------------------------------------------------------|--------------------------|
| Operating Range                                                 |           | 0.3 to 6 m/s                                                                                                                          | 1 to 20 ft/s             |
| Pipe Size Range                                                 |           | DN15 to DN900                                                                                                                         | ½ to 36 in.              |
| Linearity                                                       |           | ±1% of max. range @ 25 °C (77 °F)                                                                                                     |                          |
| Repeatability                                                   |           | ±0.5% of max. range @ 25 °C (77 °F)                                                                                                   |                          |
| Min. Reynolds Number Required                                   |           | 4500                                                                                                                                  |                          |
| Wetted Materials                                                |           |                                                                                                                                       |                          |
| Sensor Body                                                     |           | Glass-filled PP (black) or PVDF (natural)                                                                                             |                          |
| O-rings                                                         |           | FPM (std), optional EPR (EPDM) or FFPM                                                                                                |                          |
| Rotor Pin                                                       |           | Titanium, Hastelloy-C or PVDF; optional Ceramic, Tantalum, or Stainless Steel                                                         |                          |
| Rotor                                                           |           | Black PVDF or Natural PVDF; optional ETFE, with or without carbon fiber reinforced PTFE sleeve                                        |                          |
| Electrical                                                      |           |                                                                                                                                       |                          |
| Frequency                                                       |           | 19.7 Hz per m/s nominal                                                                                                               | 6 Hz per ft/s sinusoidal |
| Amplitude                                                       |           | 3.3 V p/p per m/s nominal                                                                                                             | 1 V p/p per ft/s         |
| Source Impedance                                                |           | 8 KΩ                                                                                                                                  |                          |
| Cable Type                                                      |           | 2-conductor twisted pair with shield, 22 AWG                                                                                          |                          |
| Cable Length                                                    |           | 7.6 m (25 ft) can be extended up to 60 m (200 ft) maximum                                                                             |                          |
| Max. Temperature/Pressure Rating - Standard and Integral Sensor |           |                                                                                                                                       |                          |
|                                                                 | PP        | 12.5 bar @ 20 °C                                                                                                                      | 181 psi @ 68 °F          |
|                                                                 |           | 1.7 bar @ 90 °C                                                                                                                       | 25 psi @ 194 °F          |
|                                                                 | PVDF      | 14 bar @ 20 °C                                                                                                                        | 203 psi @ 68 °F          |
|                                                                 |           | 1.4 bar @ 100 °C                                                                                                                      | 20 psi @ 212 °F          |
| Operating Temperature                                           |           |                                                                                                                                       |                          |
|                                                                 | PP        | -18 °C to 90 °C                                                                                                                       | 0°F to 194 °F            |
|                                                                 | PVDF      | -18 °C to 100 °C                                                                                                                      | 0 °F to 212 °F           |
| Max. Temperature/Pressure Rating - Wet-Tap Sensor               |           |                                                                                                                                       |                          |
|                                                                 | PP        | 7 bar @ 20 °C                                                                                                                         | 102 psi @ 68 °F          |
|                                                                 |           | 1.4 bar @ 66 °C                                                                                                                       | 20 psi @ 150 °F          |
| Operating Temperature                                           |           |                                                                                                                                       |                          |
|                                                                 |           | -18 °C to 66 °C                                                                                                                       | 0 °F to 150 °F           |
| Max. Wet-Tap Sensor Removal Rating                              |           |                                                                                                                                       |                          |
|                                                                 |           | 1.7 bar @ 22 °C                                                                                                                       | 25 psi @ 72 °F           |
| Shipping Weight                                                 |           |                                                                                                                                       |                          |
|                                                                 | P51530-X0 | 0.454 kg                                                                                                                              | 1.00 lb                  |
|                                                                 | P51530-X1 | 0.476 kg                                                                                                                              | 1.05 lb                  |
|                                                                 | P51530-X2 | 0.680 kg                                                                                                                              | 1.50 lb                  |
|                                                                 | P51530-X3 | 0.780 kg                                                                                                                              | 1.72 lb                  |
|                                                                 | P51530-X4 | 0.800 kg                                                                                                                              | 1.76 lb                  |
|                                                                 | P51530-X5 | 0.880 kg                                                                                                                              | 1.94 lb                  |
|                                                                 | 3-8510-X0 | 0.23 kg                                                                                                                               | 0.50 lb                  |
|                                                                 | 3-8510-X1 | 0.23 kg                                                                                                                               | 0.50 lb                  |
| Standards and Approvals                                         |           |                                                                                                                                       |                          |
|                                                                 |           | RoHS compliant, China RoHS                                                                                                            |                          |
|                                                                 |           | Lloyd's Register Type Approval , NSF (P51530-PX version only)                                                                         |                          |
|                                                                 |           | Manufactured under ISO 9001 for Quality and ISO 14001 for Environmental Management and OHSAS 18001 for Occupational Health and Safety |                          |

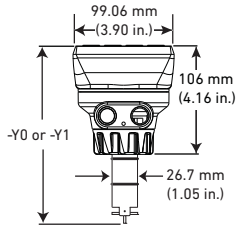
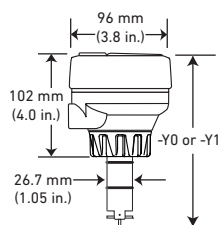
See Temperature and Pressure Graphs for more information

# Dimensions

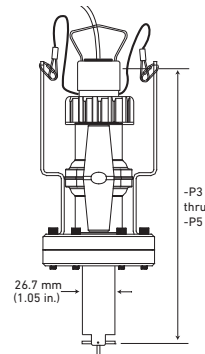
## Standard Mount



## Field (Integral) Mount (shown with Transmitter sold separately)



## Wet-Tap Mount Sensor with 3519 Wet-Tap Valve (See 3519 product page for more information).

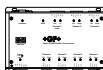


| Pipe range    |                        |
|---------------|------------------------|
| 0.5 to 4 in.  | -X0 = 104 mm (4.1 in.) |
| 5 to 8 in.    | -X1 = 137 mm (5.4 in.) |
| 10 in. and up | -X2 = 213 mm (8.4 in.) |

| Pipe range   |                        |
|--------------|------------------------|
| 0.5 to 4 in. | -Y0 = 152 mm (6.0 in.) |
| 5 to 8 in.   | -Y1 = 185 mm (7.3 in.) |

| Pipe range    |                         |
|---------------|-------------------------|
| 0.5 to 4 in.  | -P3 = 297 mm (11.7 in.) |
| 5 to 8 in.    | -P4 = 333 mm (13.1 in.) |
| 10 in. and up | -P5 = 409 mm (16.1 in.) |

System Overview

| Panel Mount                                                                                                                                                                | Pipe, Tank, Wall Mount                                                                                                                                                                                                                                                                                                                                 | Field (Integral) Mount                                                                                                                                                                                                                                              | Automation System                                                                                                                                                             |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Signet Instruments<br>5090 8150<br>8550 8900<br>9900 9900-1BC                                                                                                              | Signet Instruments<br>8150 8550 with 3-8050 Universal Mount Kit<br>9900-1P 9900-1BC with Rear Enclosure                                                                                                                                                                                                                                                | Signet Instruments<br>8150 8550 9900-1<br>with 3-8051-X Integral Mount Kit                                                                                                                                                                                          | 0486 Profibus concentrator<br>and Customer Supplied<br>Programmable Logic Controller or<br>Programmable Automation Controller                                                 |
|  OR  |  +  OR  +  |  OR  +  |  +  |
| Signet 515<br>Standard, Wet-Tap or<br>8510 Integral Mount<br>Flow Sensors                                                                                                  |                                                                                                                                                                                                                                                                     |                                                                                                                                                                                                                                                                     |                                                                                                                                                                               |
| Signet Fittings                                                                                                                                                            |                                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                     |                                                                                                                                                                               |
| All sold separately                                                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                                                                                                     |                                                                                                                                                                               |

For overview of Wet-Tap System, see 3519 product page

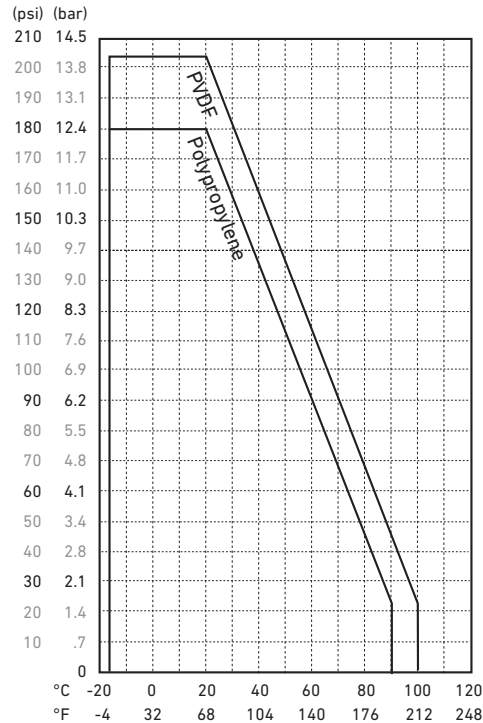
## Application Tips

- Use the Conduit Adapter Kit to protect the cable-to-sensor connection when used in outdoor environments. See Accessories section for more information.
- Use a sleeved rotor in abrasive liquids to reduce wear.
- Sensor plug can be used to plug installation fitting after extraction of sensor from pipe.
- For liquids containing ferrous particles, use Signet Magmeters.
- For systems with components of more than one material, the maximum temperature/pressure specification must always be referenced to the component with the lowest rating.

# Temperature/Pressure Graphs

**Note:**

The pressure/temperature graphs are specifically for the Signet sensor. During system design the specifications of all components must be considered. In the case of a metal piping system, a plastic sensor will reduce the system specification. When using a PVDF sensor in a PVC piping system, the fitting will reduce the system specification.



**Ordering Notes**

- 1) Most common part number combinations shown.  
For all other combinations contact factory.
- 2) Other rotor and pin materials are available for purchase from the factory and can be easily replaced in the field. See Accessories section.

## Ordering Information

**Model 515 Standard Mount Paddlewheel**

When choosing this style of sensor, the instrument can be mounted nearby on a pipe or wall or in a remote location up to 61 m (200 ft) by connecting the sensor through a standard 3-8050-1 universal junction box. Standard cable length is 7.6 m (25 ft). Use Signet fittings for proper seating of the sensor into the process flow.

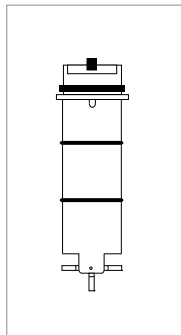


| Mfr. Part No.                                                       | Code               | Body          | Rotor        | Pin Material |
|---------------------------------------------------------------------|--------------------|---------------|--------------|--------------|
| <b>Paddlewheel Flow Sensor</b> for use with remote mount instrument |                    |               |              |              |
| Pipe size DN15 to DN100 - ½ to 4 in.                                |                    |               |              |              |
| P51530-H0                                                           | <b>198 801 659</b> | Polypropylene | Black PVDF   | Hastelloy-C  |
| P51530-P0                                                           | <b>198 801 620</b> | Polypropylene | Black PVDF   | Titanium     |
| P51530-S0                                                           | <b>198 801 661</b> | Polypropylene | Black PVDF   | Natural PVDF |
| P51530-T0                                                           | <b>198 801 663</b> | Natural PVDF  | Natural PVDF | Natural PVDF |
| P51530-V0                                                           | <b>198 801 623</b> | Natural PVDF  | Natural PVDF | Hastelloy-C  |
| Pipe size DN125 to DN200 - 5 to 8 in.                               |                    |               |              |              |
| P51530-P1                                                           | <b>198 801 621</b> | Polypropylene | Black PVDF   | Titanium     |
| P51530-T1                                                           | <b>198 801 664</b> | Natural PVDF  | Natural PVDF | Natural PVDF |
| P51530-V1                                                           | <b>198 801 624</b> | Natural PVDF  | Natural PVDF | Hastelloy-C  |
| Pipe size DN250 - DN900 - 10 to 36 in.                              |                    |               |              |              |
| P51530-P2                                                           | <b>198 801 622</b> | Polypropylene | Black PVDF   | Titanium     |
| P51530-V2                                                           | <b>198 801 625</b> | Natural PVDF  | Natural PVDF | Hastelloy-C  |

## Ordering Information (continued)

### Model 515 Integral Mount Paddlewheel

When choosing this style of sensor, the instrument is mounted directly onto the sensor for a local display. See guideline below for instructions.



| Mfr. Part No.                                                                                                                                 | Code               | Body            | Rotor        | Pin Material |
|-----------------------------------------------------------------------------------------------------------------------------------------------|--------------------|-----------------|--------------|--------------|
| Flow sensor for integral mounting on the 8150, 8550 or 9900 instrument using the 3-8051-X flow sensor integral mounting kit (sold separately) |                    |                 |              |              |
| DN15 to DN100 - ½ to 4 in.                                                                                                                    |                    |                 |              |              |
| 3-8510-P0                                                                                                                                     | <b>198 864 504</b> | Polypropylene   | Black PVDF   | Titanium     |
| 3-8510-T0                                                                                                                                     | <b>159 000 622</b> | Natural PVDF ** | Natural PVDF | Natural PVDF |
| 3-8510-V0                                                                                                                                     | <b>198 864 506</b> | Natural PVDF ** | Natural PVDF | Hastelloy-C  |
| DN125 to DN200 - 5 to 8 in.                                                                                                                   |                    |                 |              |              |
| 3-8510-P1                                                                                                                                     | <b>198 864 505</b> | Polypropylene   | Black PVDF   | Titanium     |

\*\*PVDF available ½ in. to 4 in. only

### Combining a 515 Integral mount flow sensor with an integrally mounted instrument

#### Option 1

Once an integral mount sensor is chosen, it can be mounted directly to a field mount transmitter by following these guidelines:

- Order the 3-8051-X flow sensor integral mounting kit (sold separately) to connect the sensor to an instrument.
- Order a field mount transmitter (sold separately).  
The following part numbers are compatible:  
3-8550-3, 3-8150-1, 3-9900-1.

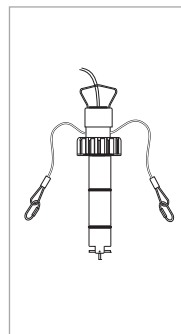
- Assembling the sensor with the integral adapter and instrument is quick and simple.

#### Option 2

These parts can also be ordered as an assembled part. See "Integral Mount" for more information.

### Model 515 Wet-Tap Mount Paddlewheel Flow Sensor

When choosing this style of sensor, the instrument can be mounted nearby on a pipe or wall or in a remote location up to 61 m (200 ft) by connecting the sensor through a standard 3-8050-1 universal junction box. Standard cable length is 7.6 m (25 ft). This style of sensor uses the 3519 Wet-Tap valve only (see individual product page for more information).



| Mfr. Part No.                                                                  | Code               | Body          | Rotor      | Pin Material |
|--------------------------------------------------------------------------------|--------------------|---------------|------------|--------------|
| Flow Sensor for wet-tap mounting with the 3519 Wet-Tap Valve (sold separately) |                    |               |            |              |
| DN15 to DN100 - ½ to 4 in.                                                     |                    |               |            |              |
| P51530-P3                                                                      | <b>198 840 310</b> | Polypropylene | Black PVDF | Titanium     |
| DN125 to DN200 - 5 to 8 in.                                                    |                    |               |            |              |
| P51530-P4                                                                      | <b>198 840 311</b> | Polypropylene | Black PVDF | Titanium     |
| DN250 to DN900 - 10 to 36 in.                                                  |                    |               |            |              |
| P51530-P5                                                                      | <b>198 840 312</b> | Polypropylene | Black PVDF | Titanium     |

### Combining a 515 Wet-Tap Sensor with a 3519 Wet-Tap Valve

- Sensor can be mounted in a 3519 Wet-Tap Valve (sold separately)
- Assembling a sensor with a 3519 Wet-Tap valve is quick and simple. These parts can also be ordered as complete assemblies. See 3519 product page.

Please refer to Wiring, Installation, Accessories and Fittings sections for more information.

## Accessories and Replacement Parts

| Mfr. Part No.        | Code               | Description                                                               |
|----------------------|--------------------|---------------------------------------------------------------------------|
| <b>Rotors</b>        |                    |                                                                           |
| M1538-2              | <b>198 801 181</b> | Rotor, PVDF Black                                                         |
| M1538-4              | <b>198 820 018</b> | Rotor, ETFE                                                               |
| 3-0515.322-1         | <b>198 820 059</b> | Sleeved rotor, PVDF Black                                                 |
| 3-0515.322-2         | <b>198 820 060</b> | Sleeved rotor, PVDF Natural                                               |
| 3-0515.322-3         | <b>198 820 017</b> | Sleeved rotor, ETFE                                                       |
| <b>Rotor Pins</b>    |                    |                                                                           |
| M1546-1              | <b>198 801 182</b> | Pin, Titanium                                                             |
| M1546-2              | <b>198 801 183</b> | Pin, Hastelloy-C                                                          |
| M1546-3              | <b>198 820 014</b> | Pin, Tantalum                                                             |
| M1546-4              | <b>198 820 015</b> | Pin, Stainless Steel                                                      |
| P51545               | <b>198 820 016</b> | Pin, Ceramic                                                              |
| <b>O-rings</b>       |                    |                                                                           |
| 1220-0021            | <b>198 801 000</b> | O-ring, FPM (2 required per sensor)                                       |
| 1224-0021            | <b>198 820 006</b> | O-ring, EPR (EPDM) (2 required per sensor)                                |
| 1228-0021            | <b>198 820 007</b> | O-ring, FFKM (2 required per sensor)                                      |
| <b>Miscellaneous</b> |                    |                                                                           |
| P31536               | <b>198 840 201</b> | Sensor plug, Polypropylene                                                |
| P31542               | <b>198 801 630</b> | Sensor cap, Red                                                           |
| P31934               | <b>159 000 466</b> | Conduit cap                                                               |
| P51589               | <b>159 000 476</b> | Conduit adapter kit                                                       |
| P51550-3             | <b>198 820 043</b> | Rotor kit, PVDF Natural (rotor and pin)                                   |
| 5523-0222            | <b>159 000 392</b> | Cable (per foot), 2 cond. w/shield, 22 AWG                                |
| 3-8050               | <b>159 000 184</b> | Universal mounting kit                                                    |
| 3-8050-1             | <b>159 000 753</b> | Universal mount junction box                                              |
| 3-8050.390-1         | <b>159 001 702</b> | Retaining nut replacement kit, NPT, Valox (for use with 8510 and 8512)    |
| 3-8050.390-3         | <b>159 310 116</b> | Retaining nut replacement kit, NPT, PP (for use with 8510 and 8512)       |
| 3-8050.390-4         | <b>159 310 117</b> | Retaining nut replacement kit, NPT, PVDF (for use with 8510 and 8512)     |
| 3-8051               | <b>159 000 187</b> | Transmitter integral adapter (for use with 8510 and 8512)                 |
| 3-8051-1             | <b>159 001 755</b> | Transmitter integral mounting kit, NPT, PP (for use with 8510 and 8512)   |
| 3-8051-2             | <b>159 001 756</b> | Transmitter integral mounting kit, NPT, PVDF (for use with 8510 and 8512) |